



**Six-Series Brushless 2700Kv Motor (28mm x 36mm)  
Instructions**

Thank you for purchasing the E-flite Six-Series Brushless 2700 Kv Motor. Six-Series Brushless 6-pole motors are high torque motors suitable for either direct drive or geared or geared applications. They feature the same diameter and mounting hole pattern as brushed 400 and 480 motors so they make excellent upgrades for these classes of models. Six-Series motors are ideal for direct drive applications such as hotliners and other LMR products 18- to 28-ounces. They are also ideal for 3D and aerobatic models weighing 28- to 35-ounces, and for scale park flyers weighing 25- to 40-ounces, when using a gearbox. This is a perfect match for aerobatic and 3D models like the E-Flite Brio 10 (EFL2275) when using a gearbox, and pylon racers and hotliners when used direct drive.

**Six-Series BL 2700Kv Motor (28mm x 36mm) Features:**

- Perfect match for 3D and aerobatic models 28- to 35-ounces (790- to 990-grams) using a gearbox
- Ideal for scale park flyers 25- to 40-ounces (710- to 1140-grams) using a gearbox
- Ideal direct drive motor in models 18- to 28-ounces (510- to 800-grams)
- Ideal for models requiring up to 400 watts of power
- Perfect upgrade for brushed 400 and 480 motors with same diameter and mounting hole pattern
- High Torque, 6-pole slotted rotor design
- Includes connectors, prop adapter, and mounting hardware
- High quality construction with ball bearings and hardened steel 3.2mm shaft

**Six-Series Specifications**

Diameter: 28mm (1.1 in)  
Case Length: 36mm (1.4 in)  
Weight: 80g (2.9oz)  
Shaft Diameter: 3.2mm (.125 in)

**EFLM2005**

Kv: 2700 (rpms per volt)  
I<sub>o</sub>: 2.23A @ 10V (no load current)  
R<sub>i</sub>: .03 ohms (resistance)  
Continuous Current: 34A\*  
Max Burst Current: 42A\*  
Watts: up to 400  
Cells: 6-10 Ni-MH/Ni-Cd or 2-3S Li-Po  
Recommended Props: 5 x 4 to 6 x 5.5 direct drive or 10 x 6 to 12 x 6 with 2:1 to 3:1 gearbox  
Brushless ESC: 25A – 45A (EFLA312B)

\* Maximum Operating Temperature: 220 degrees Fahrenheit

\* Adequate cooling is required for all motor operation at maximum current levels.

\* Maximum Burst Current duration is 15 seconds. Adequate time between maximum burst intervals is required for proper cooling and to avoid overheating the motor.

\* Maximum Burst Current rating is for 3D and limited motor run flights. Lack of proper throttle management may result in damage to the motor since excessive use of burst current may overheat the motor.

**Battery Choices:**

There are many Li-Po battery brands on the market with several choices for consumers. We recommend either E-flite or Thunder Power batteries and list some possible choices for the Six-Series motor, all depending on the airplane application. NOTE: Battery technology is constantly changing and improvements are made often. Some part numbers below may change as improved versions are introduced.

EFLB1021	7.4V 1800mAh 2-Cell LIPO,16GA	THP19002S	1900mAh 2 cell 7.4V LIPO,16GA
EFLB1025	11.1V 1800mAh 3-Cell LIPO,16GA	THP19003S	1900mAh 3-Cell 11.1V LIPO,16GA
EFLB1031	7.4V 2100mAh 2-Cell LIPO,16GA	THP20002SPL	2000mAh 2-Cell 7.4V LIPO,16GA
EFLB1035	11.1V 2100mAh 3-Cell LIPO,16GA	THP20003SPL	2000mAh 3-Cell 11.1V LIPO,16GA
		THP21002SPL	2100mAh 2-Cell 7.4V LIPO,16GA
		THP21003SPL	2100mAh 3-Cell 11.1V LIPO,16GA

### Examples of Airplane Setups:

Please see our web site for the most up-to-date information and airplane setup examples.

NOTE: Actual performance may vary depending on battery, propeller, and flight conditions.

#### E-flite Brio 10 ARF (EFL2275)

Weight w/Battery: 31.5 oz (895g)

Prop: 12 x 6E (APC12060E)

Gearbox: 400 Gearbox w/56T 0.5M Spur Gear (EFLM236) and 19T 0.5 Module 3.2mm ID Pinion Gear (EFLM1957),

Battery: 2100mAh 3-Cell 11.1V LIPO (THP21003SPL)

ESC: 40A Brushless (EFLA312B)

Comments – Extreme power and performance with good flight time. Expect unlimited vertical performance and power for aerobatic flying.

#### Speed 400-class Hotliner

Note: This is a direct drive set.

Weight w/Battery: 18 oz (510g)

Prop: 5 x 5 Speed 400 (APC05050)

Battery: 2100mAh 3-Cell 11.1V LIPO (THP21003SPL)

ESC: 25A Brushless (CSEPHX25)

Comments – Extreme power and speed.

### Accessories:

See our web site at [www.E-fliteRC.com](http://www.E-fliteRC.com) or [www.horizonhobby.com](http://www.horizonhobby.com) for our complete line of brushless motors. We have posted a specification comparison sheet on our web site so you can compare the different motors we offer.

EFLA110	Power Meter (measures power output in amps, volts, watts, and capacity)
EFLA312B	40-Amp Brushless ESC (V2)
EFLM1916	Firewall Stick Mount
EFLA241	Gold Bullet Connector Set, 3.5mm (3)
EFLM236	400 Gearbox, w/56T 0.5M Spur Gear
EFLM1956	Pinion Gear, 18T 0.5 Module 3.2mm ID
EFLM1957	Pinion Gear, 19T 0.5 Module 3.2mm ID
EFLA212	Gear Puller: 1mm-5mm Shaft
EFLM1923	Prop Adapter w/ Collet, 1/8 in
EFLM2001	Rotor Assembly w/Shaft: Six Series

### Installation of Pinion Gear & Gearbox:

It will be necessary for you to install the pinion on the shaft if you are using a gearbox.

When installing motors into the E-flite gearbox, it is very important that your gear mesh is correct and the gear's mesh is smooth with no binding. The E-flite gearbox features adjustable slotted mounting holes so that you can ensure your gear mesh is correct. Remember, if your mesh is too loose or too tight, it may strip the gears. One suggestion may be to insert the polybag included with the motor or a small piece of paper in between the pinion and spur gear as you are installing them. Tighten and secure the screws to the gearbox. Always make sure the screws are long enough so they have properly seated into the motor. You can easily pull the polybag or paper out by rotating the shaft until it comes out. Be certain to check the mesh at multiple points on the spur gear before finalizing the motor mounting position in the gearbox. To extend the life of your gearbox, we also recommend using a small amount of grease, such as lithium grease, on the spur gear.

Once a pinion is installed on the shaft, it will be necessary to remove the pinion from the motor shaft if you want to use the motor with a gearbox that uses a different module of spur gear. If not, the gears may bind and the motor will not operate properly. We recommend using a gear puller for this step (EFLA212) for the safest removal of the pinion gear. Never reuse a pinion gear that has been removed from a shaft.

### Installing Pinion Gear

1. Align pinion on end of shaft and press fit using a vise for proper installation.
2. Support the aft bearing and shaft using a small hardwood block to prevent both from separating from the case.
3. Be careful you do not crimp the motor wires in the process and make sure they are safely out of the way.

NOTE: For a more secure press fit, you may add Loctite® Threadlocker Green to the inside of the pinion before installation.

### Removing Pinion Gear

1. To remove the pinion gear, it is recommended to always use a gear puller to prevent damage to the pinion and shaft. We recommend the E-flite Pinion Puller (EFLA212).

NOTE: Never reuse a pinion gear once it has been removed from the shaft.

### Operating Instructions:

1. This brushless motor requires the use of a sensorless brushless speed control. Failure to use the correct speed control may result in damage to the motor and/or speed control.
2. When mounting the motor, be sure the correct length of screws are used so damage to the inside of the motor will not occur. We suggest you use the mounting hardware included with your motor. **The use of long screws will damage the motor.**
3. You may connect the three motor wires directly to the controller with solder or use connectors such as gold plated brushless bullet connectors (EFLA241), which will also need to be soldered properly to your wires. The three motor wires can be connected in any order to the three output wires or output port on a sensorless brushless speed control. Be sure to use heat shrink tubing to properly insulate the wires so the wires will not short. Shorting may damage the motor and speed control.
4. If you add connectors and you no longer wish to use them, never cut the motor wires. Remove them by properly desoldering them. Shortening the motor wires is considered an improper modification of the motor and may cause the motor to fail.
5. When you connect the motor to the esc, check the rotation direction of the motor. If you find the rotation is reversed, switching any two motor wires will reverse the direction so the motor rotates properly.
6. Proper cooling of the motor is very important during operation. New technology has brought much higher capacity batteries with higher discharge rates, which can cause extreme motor temperatures during operation. It is the responsibility of the user to monitor the temperature and prevent overheating. Overheating of the motor is not covered under any warranty.
7. You can install the propeller on the motor shaft after you have confirmed proper rotation direction. Also consult the instruction included with your sensorless electronic speed control for proper adjustments and timing.
8. Once the battery is connected to the motor, please use extreme caution. Stay clear of the rotating propeller since spinning propellers are very dangerous as the motors produce high amounts of torque.
9. Never disassemble the motor. This will void any warranty.

### Safety Precautions:

This is a sophisticated hobby product and not a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this product in a safe and responsible manner could result in injury or damage to the product or other property. **This product is not intended for use by children without direct adult supervision. The motor shaft is a rotating part so use extreme caution.** Please read the warning information included with your propellers for safety information related to the operation of motors with propellers. Failure to comply with these warnings and/or improper use of propellers may result in serious injury.

### Limited Warranty Period

Horizon Hobby, Inc. guarantees this product to be free from defects in both material and workmanship for a period of 1 year from the date of purchase.

### Limited Warranty & Limits of Liability

Pursuant to this Limited Warranty, Horizon Hobby, Inc. will, at its option, (i) repair or (ii) replace, any product determined by Horizon Hobby, Inc. to be defective. **In the event of a defect, these are your exclusive remedies.**

**This warranty does not cover cosmetic damage or damage due to acts of God, accident, misuse, abuse, negligence, commercial use, or modification of, or to any part of the Product. This warranty does not cover damage due to improper installation, operation, maintenance, or attempted repair by anyone other than an authorized Horizon Hobby, Inc. service center. This warranty is limited to the original purchaser and is not transferable. In no case shall Horizon Hobby's liability exceed the original cost of the purchased product and will not cover consequential, incidental or collateral damage. Horizon Hobby, Inc. reserves the right to inspect any and all equipment involved in a warranty claim. Repair or replacement decisions are at the sole discretion of Horizon Hobby, Inc. Further, Horizon Hobby reserves the right to change or modify this warranty without notice.**

**REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE CONSUMER. HORIZON HOBBY, INC. SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.**

**As Horizon Hobby, Inc. has no control over use, setup, final assembly, modification or misuse, no liability shall be assumed nor accepted for any resulting damage or injury. By the act of use, setup or assembly, the user accepts all resulting liability.**

If you as the purchaser or user are not prepared to accept the liability associated with the use of this product, you are advised to return this product immediately in new and unused condition to the place of purchase.

### **Safety Precautions**

This is a sophisticated hobby product and not a toy. It must be operated with caution and common sense and requires some basic mechanical ability. Failure to operate this product in a safe and responsible manner could result in injury or damage to the product or other property. **This product is not intended for use by children without direct adult supervision.**

The product manual contains instructions for safety, operation and maintenance. It is essential to read and follow all the instructions and warnings in the manual, prior to assembly, setup or use, in order to operate correctly and avoid damage or injury.

### **Questions, Assistance, and Repairs**

Your local hobby store and/or place of purchase cannot provide warranty support or repair. Once assembly, setup or use of the product has been started, you must contact Horizon Hobby, Inc. directly. This will enable Horizon to better answer your questions and service you in the event that you may need any assistance.

### **Questions or Assistance**

For questions or assistance, please direct your email to [productsupport@horizonhobby.com](mailto:productsupport@horizonhobby.com), or call 877.504.0233 toll free to speak to a service technician.

### **Inspection or Repairs**

If your product needs to be inspected or repaired, please call for a Return Merchandise Authorization (RMA). Pack the product securely using a shipping carton. Please note that original boxes may be included, but are not designed to withstand the rigors of shipping without additional protection. Ship via a carrier that provides tracking and insurance for lost or damaged parcels, as Horizon Hobby, Inc. is not responsible for merchandise until it arrives and is accepted at our facility. Include your complete name, address, phone number where you can be reached during business days, RMA number, and a brief summary of the problem. Be sure your name, address, and RMA number are clearly written on the shipping carton.

### **Warranty Inspection and Repairs**

To receive warranty service, you must include your original sales receipt verifying the proof-of-purchase date. Providing warranty conditions have been met, your product will be repaired or replaced free of charge. Repair or replacement decisions are at the sole discretion of Horizon Hobby.

### **Non-Warranty Repairs**

Should your repair not be covered by warranty and the expense exceeds 50% of the retail purchase cost, you will be provided with an estimate advising you of your options. You will be billed for any return freight for non-warranty repairs. Please advise us of your preferred method of payment. Horizon Hobby accepts money orders and cashiers checks, as well as Visa, MasterCard, American Express, and Discover cards. If you choose to pay by credit card, please include your credit card number and expiration date. Any repair left unpaid or unclaimed after 90 days will be considered abandoned and will be disposed of accordingly.

**Motors requiring inspection or repair should be shipped to the following address (freight prepaid):**

**Horizon Service Center  
4105 Fieldstone Road  
Champaign, Illinois 61822**

E-flite is an exclusive brand of  
Horizon Hobby, Inc.  
(877) 504-0233

[www.E-fliteRC.com](http://www.E-fliteRC.com) / [www.horizonhobby.com](http://www.horizonhobby.com)  
© 2006 Horizon Hobby, Inc